



*"May not be exactly as shown"*

## RETURN CONVEYOR, MODEL WHRC

The WHRC Return Conveyors especially designed for use with smaller edge banders operating at a feed speed of 40 fpm or less. Its low cost and tiny footprint make it the perfect choice of small to medium size cabinet makers.

# DOUCET

P. 1-866-673-8876  
P. 1-819-367-2633  
E. [info@doucetinc.com](mailto:info@doucetinc.com)  
[doucetinc.com](http://doucetinc.com)

**DISCOVER OUR  
RESOURCE CENTER**

- Articles
- Tutorials
- Videos
- Technical Support
- Tools



## PANEL SIZE CAPACITY FOR WHRC-24

- Minimum rectangular part sizes on conveyors: 4" x 12"
- Minimum square part sizes on conveyors: 6" x 6"
- Maximum panel sizes feeding all 4 sides: 34" x 34"
- Maximum panel sizes feeding long sides: 30" x 84"
- Thickness: 9/16" x 1-5/8" (14 to 41mm)
- Maximum panel weight capacity: 80 lb

## DESCRIPTION OF EQUIPMENT

### One (1) Return Conveyor, Model WHRC-24, including:

- o A 24" wide x 5' long receiving conveyor
- o A 24" wide x 21' long return conveyor with 2" Ø PVC rollers on 3" centers
- o Pass height: 28" to 41"
- o Transfer belts are Volta 10mm (3/8") green color with glued joint
- o Infeed rollers powered with variable speed motor, from 0 to 60 fpm
- o Transfer belts powered with fixed speed motor at 110 fpm
- o Return rollers powered with fixed speed motor at 100 fpm
- o Voltage: 110 volts, 15 amps or 220 or 440 / 3 / 60, 8 amps
- o No compressed air is required
- o A right hand return

### OEM FEATURES

- o Moveable Outrigger Support (# D214-437)
- o Infeed device for Holz-Her: # 2L-4C4-2B10
- o Holz-Her Color: Light Grey (RAL # 7035), no strip, Holz-Her Logo
- o Doucet logo on machine as identified "built by Doucet"

<b>Total Price</b>	
--------------------	--

**DOUCET**

P. 1-866-673-8876  
P. 1-819-367-2633  
E. info@doucetinc.com  
doucetinc.com

**DISCOVER OUR  
RESOURCE CENTER**

- Articles
- Tutorials
- Videos
- Technical Support
- Tools

