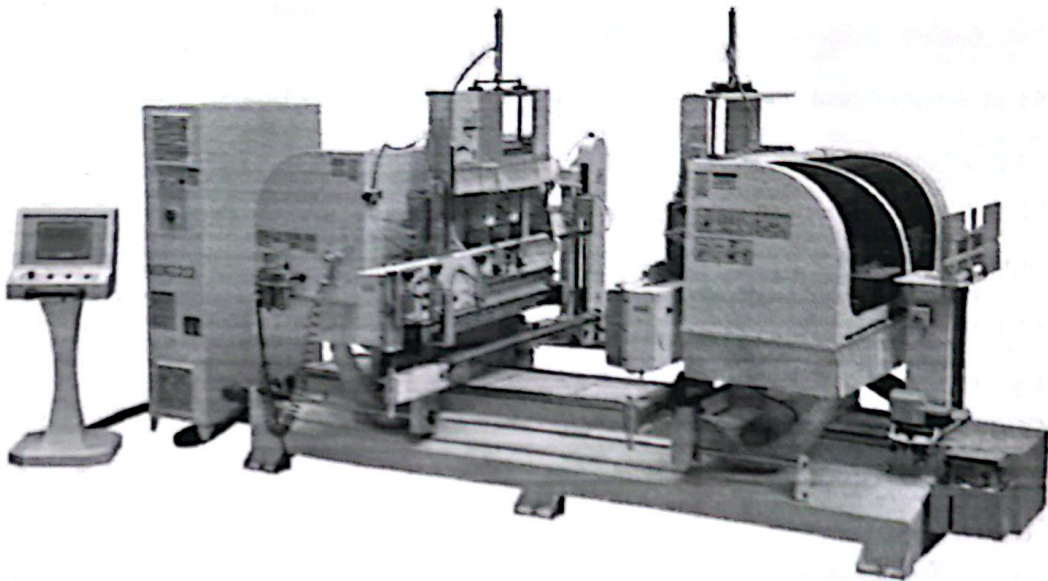

MDK2212B

NC Double –Side Four

Spindle Tenoner

User Manual



This manual has been prepared for the owner and operators of MDK2212B NC Double-Side Four Spindle Tenoner. Its purpose, aside from machine operation, is to promote safety using accepted operating and maintenance procedures. To obtain maximum life and efficiency from your tenoner and to aid in using it safely, please read this manual thoroughly and follow the instructions carefully.

Note: All the specification showed are only for reference, Model and technical data are subject to change without prior notice.

1.2 Technical Parameter

Max.work-piece:	2100×150×80 mm
Max. work-piece Length	2100mm
Min.work-piece Length	220mm
Max. tenoner thickness	30 mm
Max. Tenoner width	140mm
Max. Tenoner Length	40mm
Equipment power	13.98KW
Speed of main spindle	10000r/min
Dust outlet	8*φ100mm
Working air pressure	0.6Mpa/m ²
Overall dimensions	4280*2300*1980mm
Net weight	about 2390Kg

2. Machine Transportation

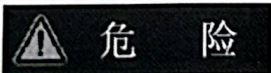
(1) Storage temperature: -25℃~55℃; Transportation temperature: 70℃ in 24h duration.

(2) Machine hoisting

Machine weights about 2240 kg; use hoisting equipment with proper capacity including lifting slings.

Four corners of the packing box can be used as hanging points (before machine is unpacked).

Please make sure the hanging angle is no more than 20°.



To prevent injury, do not stand under the machine during lifting!

When lifting with folk lift($\geq 3.5T$), please widen the folk arms to get maximum loading stability