

BIESSE AMERICA

JUL 25, 2019

Tod Detro
Knotty Hole Woodworks
351 Demeter Street
EAST PALO ALTO, CA 94303

Dear Tod Detro,

We would like to thank you for your order for the STREAM A/6.0.

We very much appreciate your business and the trust that you and your company have placed in our machinery.

Your order is in process; the enclosed Order Confirmation is your final acceptance of the specifications and conditions agreed upon.

To avoid any delay in processing your order, please return the enclosed document in its entirety and payment as required.

Please use the following check list to guide you through the final steps in processing your order:

- Review the enclosed Order Confirmation with close attention to:
 - o Machine Specifications
 - o Voltage
 - o Payment Terms
 - o Delivery
 - o Sales Conditions
- Initial each page and sign as required including the final 2 pages.
- Return via email to us01salesadminusa@biesseamerica.com
- Submit payment to Biesse America via wire transfer as instructed on machine invoice.

In the meantime should you have any questions or require additional information please do not hesitate to contact our Sales office at (704) 625-1054.

This Order Confirmation is your final acceptance and sales agreement and is required to complete your order; we kindly ask that you not modify this document.

Our Logistics Team will be contacting you at a later date to confirm delivery.

We look forward to the delivery and installation of your Biesse equipment.

Sincerely,


James Workman
Biesse America



Order Confirmation # 1900084056

JUL 25, 2019

STREAM A/6.0

Serial # 1000034320

Sold to:

Knotty Hole Woodworks
351 Demeter Street
EAST PALO ALTO, CA 94303

Ship to:

Knotty Hole Woodworks
351 Demeter Street
EAST PALO ALTO, CA 94303

Machine price DDP your plant **\$ 198,500.00**
including installation

Biesse America Inc.
4110 Meadow Oak Drive
Charlotte, NC 28208
P.O. Box 19849 (ZIP 28219)
Ph (704) 357-3131
Fax (704) 357 3130
www.BiesseAmerica.com



Drawings are non-binding. Some photos may show machines equipped with optional features. Biesse reserves the right to carry out modifications without prior notice.

Buyers Initials _____ 1

Order Confirmation

#1900084056

JUL 25, 2019

E9001560

NR

1

STREAM A/6.0

STREAM A

Single-sided edgebanders for the application and processing of flat edge-banding material in coil (melamine, PVC, ABS, veneer) and in strips (solid wood, Formica, planed veneers etc.)

Standard features

Smart-touch 23" control panel

The Numerical Control SMART-TOUCH 23" allows management of the machine and its functions.

Technical characteristics:

- 23" Multi-touch, Full HD display.
- Thanks to 1920 x 1080 resolution, 10-point touch capability and 3000:1 contrast ratio, ensures bright and clear images with amazing onscreen detail, in a clean and efficient design.
- Sintra HD software, simple and intuitive touch interface for all operators' quick learning. It supports the multi-language function.
- Dedicated interface to control edgebanders.
- Integrated hard disk for filing media files and the programs back up.
- USB port for managing in a simple and efficient way multimedia files, programs and updates.

Some of the included functions:

- Automatic start-up of the motors as defined in the program.
- Direct buttons for the choice of the first and second passage, for fast working changeover.
- Managing of the numerical axis and automatic working changes.
- Lists of programs with manual and/or automatic start.
- Error diagnostic with codes and comments.
- Production statistic data.
- The software assisted maintenance.
- Control mounted to enable the easy adjustment of the working position.
- Execution of lists of programs.
- Video-assisted maintenance.

Structural components

- Base.** Provides the whole machine with stability and strength to allow precise, accurate machining even under intensive use. The base is made entirely of steel with a closed structure. Maximum cleaning of the machine is possible thanks to the integrated automatic chip removal system along the whole machine.
- Panel movement.** Provided by a conveyor track and top presser combining a system that ensures optimum clamping of the panel being processed, straight movement and resistance to side loads resulting from pressure when applying the edges. The conveyor track uses an industrial chain with a 31.75 mm (1¼") ratio, with special self-lubricating nylon-graphite slide blocks. The slide blocks slide on two hardened steel guides, one with a circular section and the other flat, complete with greasing nipples. The panel being edged is held by special low wear rubber pads with a high friction coefficient, which are individually interchangeable (dimensions 80x60 mm). The track can also advance when the gluing unit is turned off.
- Top belt presser.** It is made of extruded aluminium with a special profile whose section guarantees high rigidity. The top working units are hooked to the top presser and adjust automatically when the presser is moved.

The upper presser is adjustable in height with electronic positioning managed by NC and slides on linear guides. The workpiece is held by a rubber belt with a stain-proof coating. The thrust exercised on the panel is provided by springs housed on technopolymer connecting rods.

- ✓ Large dimension infeed fence, to facilitate proper infeed of the panel to be edged (the machines fitted with the infeed Pre-milling unit have a manually adjustable fence or, as an option, an automatically adjustable guide). Complete with infeed panel distance spacer with capacitive sensor in addition to the light, to set the most efficient panels infeed pace.
- ✓ Side panel support with extruded aluminium guide, including support wheels. Quick manual positioning and locking system.
- ✓ Protective cabins coated with sound absorbing material and lights and manual pump for chain track lubrication.
- ✓ Automatic lubrication.

Working units

Gluing, edge feeding and pressing unit VC-710

Applies the hot melt glue on the panel, feeds the edge to be applied to the panel being machined, automatically cuts the coils of edge-banding material to length and presses the applied edge ensuring that it adheres perfectly to the panel.

The unit includes:

- ✓ Glue pot and glue spreading roller. Melting group and glue application by spreading roller. The system is complete with a copier to apply the correct amount of glue to the panel.
- ✓ Tekno-Glue System, for optimal bonding in all working conditions. It includes:
 - Controlled tilting of the glue spreading roller.
 - Automatic and pneumatic glue pot exclusion when the track stops.
 - Pneumatic exclusion of the glue pot.

No adjustment required when the panel thickness changes. Quick heating and double thermostat for differentiated temperature control. The glue pot is completely coated with non-adhesive material. Electronic device for automatic temperature reduction of the glue pot when the machine has been idle for a set period of time. Glue spreader which can turn with or against the direction of the panel. Quick change of the glue pot for an easy maintenance or changing colour/type of glue.

- ✓ Automatic edge feeding system for edges in coils or strips, complete with coil holder disk diameter 900 mm. The edge-banding strip is fed "meeting" the panel as it advances, avoiding any slipping of the edging material. The edge magazine table features a cooling system. The edge feeding system has a manual vertical adjustment.
- ✓ Cutter knife for the automatic cutting of edge-banding material in coils with a maximum thickness of 3 mm and a maximum section of 140 mm². Automatic adjustment of the working pressure according to the thickness of edge-banding material being used. Maximum cutting section is guaranteed on PVC edges; for different edge materials, this value could be lower. Placed before of the 1st edge pressing roller.
- ✓ Pressure rollers. Edge pressing system with RPT (edge pressing rollers with temporized intervention), consisting of:
 - A first large diameter motorised roller (with clutch) with independent pneumatic pressure adjustment.
 - 5 idle rollers, diameter 60 mm, of which the first 2 are opposing cones, coated with non-adhesive material with pneumatic adjustment.

Teleservice

It allows an immediate and direct access to the machine numerical control via network.

In this way it is possible to check machine data, user programs, input/output signals and system variables, and to install software updates, therefore granting:

- ✓ Real-time service intervention.
- ✓ Quicker problem solving.
- ✓ Consistent reduction of machine downtime.
- ✓ Real-time software updates.

* The teleservice support is free of charge for the whole warranty period.

Electric system requirements

The protection of the machine against indirect contacts has been designed for TN type supply networks, so no differential protection has been foreseen. In the event of connection to other types of network (TT, IT) or if require by local laws or regulations, differential protection must be provided according to the characteristics of the system and taking into account electromagnetic interference containment devices may produce considerable high frequency dispersion currents.

Technical Data

Description	MIN	MAX	UM
Panel height*	10	60	mm
Height of edge-banding material	14	64	mm
Thickness of edge-banding material in coils	0.4	3	mm
Thickness of edge-banding in strips**	0.4	22	mm
Panel protrusion from track	25***		mm
Min panel length	140		mm
Min panel width with length 150 mm	85		mm
Min panel width with length 250 mm	50		mm
Max ensured length	3200		mm
Track feed speed**	12-18-20-(25)		m/min
Panels gap**	350	650	mm
Gear motor	3000		W
Dust extraction system for each operating unit****	1 hood Ø 100		mm
Pneumatic connection	7		bar
Working voltage	400 V / 50 Hz		threephase + neutral
Control voltage	24		V - CC
Static frequency inverter	200		Hz
Glue pot capacity	3 (approx.)		Kg
Glue pot heating time at ½ load	10 (approx..)		minutes

- * Minimum panel height: 8 mm with a maximum edge thickness of 1.5 mm.
- ** Depending on the units selected.
- *** 30 mm with cod. E8000132 - E8000133. As a result, the minimum panel width increases.
- **** Number of hoods: depending on the units selected. Dust extraction for PUR glue fume removal/Dust extraction system for pre-milling unit: hoods Ø 80 mm.

CE Norms included.

Single-sided edgebander STREAM A/6.0

E8000011 NR 1

SURCHARGE FOR VOLTAGE CHANGE
For any power supply other than standard.

E8000086 NR 1

NC AXIS PACKAGE - GROUP OF DEVICES THAT ENABLE THE AUTOMATION OF MACHINE SET-UP FOR STREAM A

It includes:

- AX-2, NC axis on the infeed fence and on the 1st copier of the infeed Pre-milling Unit.
- AX-1, NC axis on edge pressing rollers.

Code E8000508 (Fine trimming Unit RF400) required.

E8000092 NR 1

PARALLELOGRAM PIECE SUPPORT

Sided piece support sustaining panels during the transport in the machine.
The necessary movement for the regulation is manual and the support overhanging is always the same of the transversal panel dimension.

Not compatible with cod. E8000094, E8000095, E8000096, E8000097.

E8000093 NR 1

AIR CONDITIONER FOR ELECTRIC CABINET

It allows the perfect working of all the electronic components included in the electric cabinet, even at very high temperatures, up to 40°C (104°F).

E4000013 NR 1

MANUAL INFEEED SYSTEM FOR NARROW PIECES

Auxiliary device to facilitate the correct manual insertion of narrow pieces.

E8000068 NR 1

ONE COIL AUTOMATIC EDGE FEEDING

It allows a quick edge changeover keeping the doors closed.
Thanks to photocell sensor, the device gives the correct edge position without operator task.
NC Z axis for edge guide device included as a standard.

E8000127 NR 1

HYBRID GLUING HEAD FOR GRANULATED EVA AND POLYURETHANE GLUE IN PLACE OF THE STANDARD SYSTEM

Gluing head with special coating suitable for the use of both granulated EVA glue and granulated Polyurethane glue with top loading and max. capacity 0.8 Kg.

Technical features:

- Possibility of feeding the gluing head with granulated EVA glue and granulated Polyurethane glue.
- Quick glue emptying system without using tools.
- Automatic roller cleaning cycle for perfect glue application on the piece.
- Maximum glue pot capacity 0.8 Kg.

This code makes the machine capable of using granulated EVA glue and granulated Polyurethane glue.
In case of switch between PUR and EVA glue it is necessary the purging agent.

Not compatible with Reverse function.

E8000134 NR 1

PRE-MELTING DEVICE TM20 FOR POLYURETHANIC GLUE IN CARTRIDGES

On demand top loading PUR glue pre-melting device.
It facilitates the glue changeover and it feeds the gluing head according to consumption. The glue is melted and then sent to the glue pot. The glue quantity inside the pot is detected by a level sensor inside the gluing head.

The hermetic seal tank between pre-melting device and gluing head guarantees a glue long-life*.
Glue is introduced inside the pre-melting device as a cylindric packed cartridge.

Technical data

Pre-melting device glue capacity	approx. 2	Kg
Glue flow rate	up to 8	Kg/h
Glue cartridge diameter	130	mm
Glue cartridge height	160	mm
Pneumatic connection	6	bar

* The reticulation time depends on the type of glue used.

Cod. E8000127 required.

Not compatible with cod. E8000101.

E8000038

NR

1

ADAPTIVE INFRA RED LAMP AdIRL-700

Device placed before the Gluing Unit.

Heat up the panel side before the glue application, in order to optimize the adhesion process.

Thanks to its exclusive self-adjusting function, Adaptive Infrared Lamp provides optimized functioning operations according to the temperature values detected by the sensor, ensuring high standards of quality and minimizing operating costs.

It is particularly useful in case of storage and/or processing of panels in cold areas.

E8000314

NR

1

INFEED PRE-MILLING UNIT FI-502

Rectifies the face that has to be edged before applying the glue.

The use of this unit produces a flat, even surface ideal to apply the proper amount of glue with a thin glue line.

Complete with 2 high frequency 12000 RPM and 3.5 kW motors.

The machining of the pre-milling unit ensures a chip-free finish thanks to:

- Horizontal and vertical movement of the 2 motors on linear guides.
- Independent automatic temporized intervention of the two motors.
- Possibility to work with or without copiers.
- Air blower to clean the milled surface of the panel before the glue application.
- The AUTO-SET device: ensures optimum positioning of the cutters according to the thickness of the panel being machined.

Symmetrical diamond tools H=45 mm Z=2+2 30° included.

E8000032

NR

1

ANTIADHESIVE UNIT ADZ-700

The unit applies an anti-adhesive liquid on the top and bottom surface of the panel to ease a good cleaning of the workpiece being processed. It is positioned on the machine before the pre-milling unit.

The anti-adhesive liquid is applied with precision by means of injectors controlled by the NC.

E4000232

NR

1

PAIR DIAMOND-COATED MILLING CUTTERS H=65 mm Z=3+3 45°.

Symmetrical tools.

In replacement of standard tools.

E8000226

NR

1

END-TRIMMING UNIT IT70-P

Servo-driven end trimming unit equipped with 2 high frequency motors (0.8 kW each) at 12.000 RPM, complete with saw blades.

The cut can be straight or tilted, with an angle of between 0° to 15°.

It includes:

- Perfect finishing thanks to the "No Sliding" feature between copiers and edge.
- Great reliability thanks to the double THK guide dedicated for the movement of each motor
- Reduced panels gap, higher productivity.
- Flex system for edge trimming with controlled overhang. It enables to set from the control panel the cutting position of the blades, in order to obtain a pre-set overhang of the edge being trimmed. Ideal for applications that require corner rounding, in particular on soft/post-formed panels.

Technical data

Description	Min	Max	Um
Speed	12000		RPM
Motor size	0.80+0.80		kW
Feed chain speed*	25		m/min
Panels gap	550		mm
Panel thickness	10	60	mm
Edge thickness	0.4	12	mm
Tools provided	Widia included		

*12 m/min with solid wood edges in strips.
Maximum edge end-trimming section: 780 mm².

E8000227

NR 1

AX-2, NC AXIS ON END TRIMMING IT70-P

Device for the automatic adjustment of copiers and tools according to the edge type and thickness. Selection through the control board.
Code E8000226 required.

E8000405

NR 1

TOP AND BOTTOM EDGE TRIMMING UNIT RS-100

Trims the top and bottom of the applied edge, using 2 high frequency motors complete with self-cleaning rotating vertical copier disks.
Can also be used for rough trimming of all types of edge-banding material and does not require adjustment when changing the thickness of the material being applied.
Made from a single, monolithic, high-rigidity structure ensuring precise machining even at maximum feed speed.
Slides on vertical steel guides with ball bushings.
All adjustment devices are in an ergonomic position, and the device is complete with 4 numerical indicators to facilitate adjustment.
The top unit is self-adjusting according to panel height.
Can be tilted up to 1 degree.
Motors 12000 RPM complete with suction hoods.
Standard two positions pneumatic adjustment.
Pneumatic exclusion included.
Tools are not included.

E8000415

NR 1

KIT PRO-NESTING FOR FINE TOP AND BOTTOM EDGE TRIMMING UNIT

Equipped with 2 bearing copiers in addition to the TOP vertical copier to permit processing of panels with holes up to diameter max. 35 mm and/or grooves.
Distance between copiers 70 mm.

E0001597

NR 1

PAIR OF STRAIGHT CUTTERS WITH DISPOSABLE KNIVES FOR TOP AND BOTTOM EDGE TRIMMING UNIT.

E8000508

NR 1

FINE TRIMMING UNIT RF400

Carries out top and bottom trimming or fine finishing of the edge being applied, complete with front and vertical rotating self-cleaning disk copiers.
The unit can also machine edges with door sealing gasket.

Made from a single, monolithic, high-rigidity structure ensuring precise machining even at maximum feed speed. The top unit is self-adjusting according to panel height.

Motors 12000 RPM complete with suction hoods.

4 NC axes driven by brushless motors and recirculating ball screws.

It is possible to select and command the positioning of the tools and copiers from the control board to carry out all possible machinings available with the multifunction milling cutters. The motors have fixed tilting.

Thickness of edge-banding in strips: from 0.4 to 22 mm.

NC pneumatic exclusion included.

Tools are not included.

E8000512

NR 1

INCREASED MOTOR POWER TO 2 kW ON FINE TRIMMING UNIT

E8000527

NR 1

KIT PRO-NESTING FOR FINE TRIMMING UNIT

Equipped with 2 bearing copiers in addition to the TOP vertical copier to permit processing of panels with holes up to diameter max. 35 mm and/or grooves.

Distance between copiers 70 mm.

E0001637

NR 1

PAIR OF MULTIFUNCTION MILLING CUTTERS FOR FINE TRIMMING UNIT RF300-RF400.

Possible machining operations: bevel 25° + R=1,5/2/3.

E8000706

NR 1

2 MOTORS CORNER ROUNDING UNIT AR30 NC

The unit carries out the corner rounding and the top and bottom trimming on panels edged with synthetic material up to max. edge thickness of 3 mm. The corner rounding processing is possible both on panels with straight profiles and standard post-soft/formed panels with 90 and 180 degrees.

High finishing quality thanks to: movement on linear guides with recirculating ball screws, vertical oscillating copiers, frontal copiers with pre-copying system.

NC axis quick and reliable changeover (it doesn't require any manual intervention) between thin and thick edges (i.e. between 0.4 mm and 3 mm).

The adjustment is fully NC controlled.

Two high frequency motors 12000 RPM.

Function for rounding only included.

NC pneumatic exclusion included.

Tools are not included.

Maximum working speed: 20 m/min for panels H ≤ 25 mm; 18 m/min for panels H > 25 mm 18 m/min.

E8000744

NR 1

LPT-700 DEVICE FOR THE APPLICATION OF SLIDING LIQUID BEFORE CORNER ROUNDING UNIT

Dedicated to very sensitive edges or edges coated with protective film, it applies a sliding liquid directly on the glued edge to prevent damages or to avoid detachment of the film during the contact with the copiers of the corner rounding unit.

The sliding liquid is precisely applied by means of injector driven by the NC.

E0001705

NR 1

PAIR OF R=3 mm MILLING CUTTERS WITH DISPOSABLE KNIVES FOR 2 MOTORS CORNER ROUNDING UNIT AR30 NC.

E0001707

NR 1

PAIR OF R=1,5 mm MILLING CUTTERS WITH DISPOSABLE KNIVES FOR 2 MOTORS CORNER ROUNDING UNIT AR30 NC.

E8000908

NR 1

EDGE SCRAPER UNIT RB02 NC

Solid steel structure for precise, safe machining.

Carries out finishing operations on thick PVC/ABS edges.

Fast and easy adjustment, thanks to 4 NC axis able to perform the switch between two different profiles and endless additional intermediate positions, ensuring the highest quality.

The adjustment is fully NC controlled.

Reliability, repeatability, precision and cleanliness are guaranteed by:

- Vertical and horizontal rotating disk copiers.
- Compressed air blowers on the copiers.
- Suction kit with chips collection box.

NC Pneumatic exclusion included.

Tools are not included.

E8000914

NR 1

KIT PRO-NESTING FOR EDGE SCRAPER UNIT

Equipped with 2 bearing copiers in addition to the top vertical copier to permit processing of panels with holes and/or grooves.

Max. hole diameter 60 mm. Min. distance from the front/rear side of the panel 60 mm.

E0001908

NR 1

PAIR OF R=3 mm KNIVES FOR EDGE SCRAPER UNIT RB02 NC.

E0001910

NR 1

PAIR OF R=1,5 mm KNIVES FOR EDGE SCRAPER UNIT RB02 NC.

E8001011

NR 1

GLUE-SCRAPER UNIT RCC-701

Auto-aligning unit with the panel surface and auto-adjusting with the height to remove the exceeding glue in the junction panel-edge.

Complete with rotating disk copier and flat blade knives.

It includes as standard:

- Timed intervention of the flat knives.
- Air blowers with nebulised liquid for the tools cleaning.
- Dust extraction kit.
- NC pneumatic exclusion.

E4000150

NR 1

KIT FOR DELICATE PANELS FOR GLUE SCRAPER UNIT

- Independent pneumatic exclusion of the top/bottom units.
- Glue scraper knives pressure adjustment.

E8001035

NR

1

SUPERIMPOSED BRUSHING UNIT SP-501

To carry out the cleaning and polishing of the applied edge using cloth disc brushes. The unit is tiltable and self-adjusting to the panel height.

It includes two 0.37 kW motors at 2800 RPM.

E8000034

NR

1

LPT-700 DEVICE FOR THE APPLICATION OF CLEANING LIQUID BEFORE THE BRUSHING UNIT

It applies a cleaning liquid on the glued edge at the end of the milling operations, giving a perfect cleaning and polishing of the edge thanks to the brush action.

The cleaning liquid is precisely applied by means of injectors driven by the NC.

E8001000

NR

1

HOT AIR BLOWER UNIT PH-700

To reactivate the color of thick plastic (i.e. 3 mm PVC/ABS) after the scraping operation. Fitted with 2 hot air blowers, 2 kW each, with adjustable temperature control.

E7002105

NR

1

VCI 2000 PACKING FOR STREAM A/6.0.

Protection against corrosion for those parts, mechanical components and machinery subjected to rust. It includes pallet.

7550042

NR

1

SOPHIA - IoT Connection

SOPHIA is the IIoT platform (Industrial Internet of Things) which aims to generate greater value for the customer through the connection of the machine and the collection and analysis of processing data. A project that fits fully into the digital transformation movement that is characterizing the fourth industrial revolution.

SOPHIA detects, verifies, points out and resolves problems encountered by the user during the use of the machine, as well as plans, on the basis of the data provided, maintenance operations/technical interventions and spare parts supply. Specifically, it includes:

- Permanent connection of the machine to service centers.
- Team dedicated to the diagnostic monitoring of the single machine.
- Mobile App with continuous monitoring of the status and performance of the machine.

SERVICES DETAILS**Remote Diagnostics**

The Biesse service, through the control panel, continuously monitors the machine in operation. The constant flow of data provides and historicizes every significant event during the entire period of activity of the machine.

SOPHIA IoT provides a bidirectional communication between the end user and the service, thus ensuring the shortest reaction time.

The data is transmitted via Internet, encrypted and certified, to our cloud platform and made available to customer service for remote assistance.

A faster and more efficient service:

SOPHIA IoT optimizes intervention times and increases their effectiveness.

SOPHIA IoT automatically recognizes the most common causes of machine downtime and immediately activates the reference service.

SOPHIA IoT is based on a constantly evolving dynamic architecture. This guarantees a constant increase in performance.

Mobile APP:

All SOPHIA IoT Biesse technology in a simple app!

- ✓ Performance indicators and Statistics: monitoring of machine performance on the basis of three fundamental indicators: Availability, Efficiency and Effectiveness. The indicators are viewable both in real time and as aggregation of historical data, in order to have a temporal and detailed view of the machine. The statistics show the main operating data of the machine: hours of ignition and automatic, downtime, etc.
- ✓ Advanced indicators: indicators specific to the type of machine, with the possibility to select the indicator of interest, the period of analysis and the level of aggregation desired (month, day, hour or half hour).
- ✓ Notifications in the app: push notification system for production and maintenance management. The notifications in question can be sent at the beginning of an event, or independently when the end of the useful life of a component or a maintenance expiry approaches (preventive maintenance). For each notification it is possible to consult and / or modify its status, declaring to have read the notification itself.
- ✓ Assistance requests and machine downtime: real-time tracking of service requests and machine down events. For each event it is possible to monitor, facilitate and make the resolution process effective by attaching documents, comments, photos or videos.
- ✓ Video Assistance: ability to communicate in streaming, chat, take photos and record videos, share documents in order to make the resolution process faster and more effective
- ✓ Technical Documentation: access to the complete technical documentation of the machine (manuals, diagrams, exploded view and spare parts list) in the SOPHIA Parts application, and the possibility to download the documents, so as to have access also in offline mode.

The SOPHIA IoT app is accessible, via compatible mobile devices, with a non-exclusive and non-transferable license, subject to the conditions to be accepted on first use.

The SOPHIA services are provided to the Purchaser for a period of 12 months from the moment they are activated (or 12 months from the purchase of the Machine) and are automatically renewed for a fee at the price list of SOPHIA package, unless buyer's cancellation takes place within 30 days before the end of the service.

The price for renewals may vary depending on market requirements or correlation with changes in production costs, staffing or auxiliary services, subject to any legislative provisions with impact on sales prices.

DATA MANAGEMENT

Technical data and information related to SOPHIA services can be collected and used by Biesse to perform its performance, and be used in aggregate and statistical form to supply, improve and develop, in general, products / services Biesse technologies.

PRE-INSTALLED SOFTWARE

The terms of use of the BIESSE Software (including those functional to the "Sophia" Services) are detailed in the applicable sales conditions. The Software, pre-installed and / or made available are licensed without exclusivity and will be usable only for Machines purchased, excluding any transfer right or sublicense. The Software Property, and any rights not expressly granted, are and will remain of the property of BIESSE (and / or its software vendors).

The costs of physical connection and the costs of connectivity are charged to the Purchaser.

The SOPHIA IoT platform requires:

- Internet connection,
- Online registration for service, above, as specified in the separate user manual and/or document supplied to Buyer.

Installation (BGAP003)

The installation consists of up to 40* hours (including travel time) of onsite machine installation and training. In the mutual interest to have a successful installation within the 40* hours, it is very important that the customer and Biesse America are aware and agree on the following reciprocal duties.

***installation hours are subject to change**

Biesse America Duties:

- ✓ Unpack machine, level, and anchor to the floor
- ✓ Install the Machine according to the manufacturer checklist (when installation is included)
- ✓ Set the machine to operating conditions
- ✓ Train Customer on Machine operating procedures
- ✓ Review and train operators on Machine safety and maintenance procedures
- ✓ Review process to order replacement parts

Customer Duties:

- ✓ Prepare the floor where machine will be placed in accordance to Biesse Specifications
- ✓ Offload and position Machine in location to be installed, with Machine maintaining machine in original packaging
- ✓ Provide the Labor Force and handling equipment (crane, forklift, etc.) to unload, uncrate and position the machine
- ✓ Provide the tools and material required for anchoring machine to the floor (hammer-drill and bit)
- ✓ Contract a Licensed Electrician to complete the electrical connection to the machine
- ✓ Complete an electrical ground as it is mandatory and necessary
- ✓ Provide, install and complete Dust extraction and final connection to the machine as specified in the machine data
- ✓ Complete Pneumatic connection ready as specified in the machine data
- ✓ Phone line connection for Tele-Service
- ✓ Customer is obliged to complete and have ready all items above prior to arrival of Biesse Technician for the installation (when included). Extended installation time due to incomplete pre-installation Customer Duties will be at Customer expense.

Not Included (please call for cost estimates):

Local electrical requirements such as UL may require inspection by an independent agency, and the cost of any inspection and certification will be the responsibility of the customer (The machine is built in compliance with the International Electrical Code (IEC-204)

Additional training, exceeding the included installation hours, can be provided on site at standard technician daily rates plus expenses.

Biesse Service

You can reach our Support Center at 1-877-524-3773.

Biesse 24/7 Phone Support

Included with each machine is Biesse 24/7 Phone Support. This service provides 24 hours, seven days a week support for users of Biesse machines. Just by calling 1-877-524-3773 and then extension 911 you will reach a technician that can get you the help you need.

Teleservice

The Teleservice option is an exciting technology developed by Biesse Group Canada to reduce the cost of ownership for numerically controlled machines.

With the Teleservice package, Biesse technicians can guide the operator to solutions for data errors by viewing the data on the Numerical Control. This eliminates human communication errors and also helps the technician reach a quick resolution as opposed to traditional telephone support. In addition, Biesse technicians can take control of the NC for diagnostic purposes. This allows the quick and efficient resolutions without the expense and lag-time associated with on-site service.

This means more profit for your company and a more rewarding ownership experience.

Biesse Teleservice is Powered by Webex

- Webex uses standard HTTPs protocols making a secure connection to a support representative, thus avoiding changes made to corporate firewalls at the Customer's site to allow the connection.
- Webex is a powerful utility, that works across many platforms, the only requirement is to have a internet connection at the machine. (High speed Recommended)

To have Teleservice working, you must provide an Internet connection at the Numerical Control with a public IP address (modem not included);

An additional non-dedicated telephone line for voice communication is suggested.

Price: included for the first 12 months

Warranty

BSPS Premium 24 MONTHS PARTS – 12 MONTHS LABOR

24 Months Parts warranty is included with this offer. Biesse guarantees the replacement and/or repair of any defective Parts during the 24 month warranty period which begins upon machine delivery, or, upon installation if included. As for any other aspect not expressly modified by this Section please refer to Article 12 of Biesse America Terms and Conditions of Sale. It is understood and agreed that, except for the modifications contained herein, the above mentioned Article 12 shall remain in full force and effect.

12 Months Labor warranty is included. Our remote services, including phone, email, and web-based support, have proven to provide the most immediate and efficient technical support to our Customers. In the event that Onsite Services are required after initial remote support, Biesse is engaged to send a Certified Technician to your premises free of charge. Customers are obliged to cooperate with Biesse to avoid unnecessary onsite services for minor repairs.

Delivery

Delivery to Customer location is included (unless otherwise indicated). Price includes standard delivery for machines in stock. Standard delivery for stock machines is 2 weeks following executed Order Confirmation and receipt of 30% deposit. Requests for express delivery for stock machines must be indicated at the time of order to ensure proper handling. Requests for express delivery will accrue additional charges and such charges will be indicated in the Order Confirmation. Express rates vary by model and final destination.

Machine Voltage

CONNECTION VOLTAGE	460V
FREQUENCY	60 Hz
POWER SUPPLY	3 PHASES

Buyer Factory Voltage

208V

VOLTAGE

60HZ

FREQUENCY

Machine Loading & Unloading Instructions

A. Transport and installation

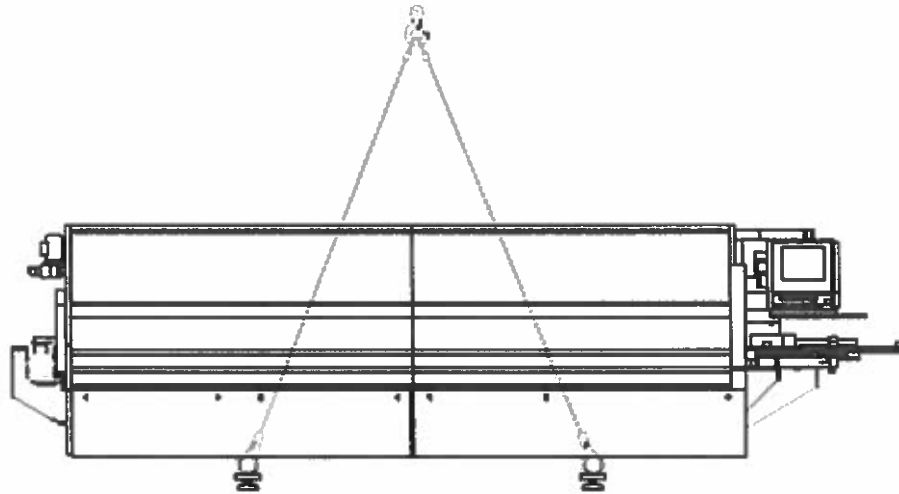
This chapter provides information relating to transport, lifting and installation of the machine.

The machine can be shipped using various forms of transport (road, rail, sea, air), and the method is usually agreed with the customer at the time of purchase.

A.1 Warnings regarding transport and lifting

- All movement of the machine must be carried out by specially trained technical staff. Follow the indications provided in this document.
- The machine is to be unloaded from the transport vehicle using a bridge crane or overhead crane. Do not use fork lift trucks.
- Check that the lifting system has a capacity suitable for the weight. The gross weight is indicated on the adhesive label affixed to each case.
- Make sure that the lifting device is in excellent condition. During lifting and movement make sure that there are no unauthorized persons within the range of action of the machine.
- Make certain that the weight is evenly distributed over the various connection points. Avoid any sudden movements that might damage or unbalance the machine.
- Never place cases one on top of the other.
- Lift the machine vertically and perpendicular to the ground. Avoid all contact with the floor.
- Make sure the cords are positioned according to their correct length. Danger of destabilising and overturning of the load.
- Avoid any contact between the lifting cords and the surfaces of the guard cabins. The latter might become irreparably deformed.
- On completing positioning of the machine the lifting devices must be removed and kept for possible future movements.

- Follow the diagrams given below to identify the passing points for lifting.



	Load allowed	Length	Qty
	4000kg	5000mm	4

The weights of each model of machine are as follows:

Stream A 5.0	3200 Kg
Stream A 6.0	3800 Kg
Stream A 6.5	4200 Kg

Terms and Conditions of Sale

The foregoing Order Confirmation by BIESSE AMERICA and/or its Affiliates ("Seller") for the sale of certain machines or other items ("machines" or "goods") is subject to the following terms and conditions.

1. Contract formation

The machines that are subject of this Agreement tend to be expensive, complex and subject to varying availability. Accordingly, statements by sales personnel as well as data and descriptions regarding machines and installations are subject to change, and therefore they are not binding upon Seller unless and until expressed in a written order acceptance or confirmation as described in this paragraph, and such acceptance or confirmation is received by Buyer. Seller will be bound only upon an agreement comprised of an order from Buyer and a written acceptance or confirmation by Seller, signed by an authorized Officer of Seller. Buyer acknowledges that it has been advised that no agent, employee, representative or dealer of Seller has any authority to bind Seller to any affirmation, promise, representation, or warranty concerning any of the products and, unless such affirmation, promise, representation, or warranty is specifically set forth in this Agreement, it does not form a basis of this bargain and shall not be enforceable against Seller. All understandings between the parties shall be as set forth in those documents, provided that these terms and conditions shall be deemed incorporated in the contract between Seller and Buyer. Seller objects to any terms and conditions in an order from Buyer which vary the terms hereof (for clarification, an "acknowledgement" of an order is not an acceptance). Unless otherwise agreed in writing, Buyer's acceptance of delivery of any part of the goods sold hereunder, or any payment by Buyer for such goods shall constitute Buyer's acceptance of all terms and conditions herein. In any event the machine shall be accepted if Buyer begins using it for production.

2. Delivery, shipment, title, risk of loss and claims

Delivery of goods covered hereby shall be F.O.B. at the port of entry nearest the Buyer unless otherwise specified by the Seller. Seller may, at its option, ship all of the goods covered hereby at one time or in portions from time to time. Seller shall make reasonable efforts to ship goods for delivery on or about the time stated or estimated on the confirmation of order, although time shall not be of the essence with regard to delivery of the goods. Under no circumstances will Seller be responsible for or incur any liability for damages, costs or expenses of any nature (whether general, consequential, as a penalty or as liquidated damages or otherwise) due to any delays in delivery or failure to make delivery at an agreed or specified time. Unless otherwise agreed in writing, Seller shall have absolute discretion as to mode and routing of shipments. Title and ownership to the goods shall remain with the Seller until Seller has received full payment therefore. Risk of loss of the goods shall pass to the Buyer upon identification of the goods to the contract. Responsibility for, and expense of preparing and filing, claims against carriers for loss or damage to goods in transit shall be that of Seller, unless F.O.B. point is something other than Buyer's facility.

3. Price adjustment

The prices of goods covered hereby are based on the current price levels of Seller's supplies who are manufacturers of goods. In the event that, between the date of the order confirmation and the date of delivery of the goods, the cost of the goods to Seller is increased by an increase in supplier's price level, then, unless otherwise specified in the order confirmation, Buyer agrees that the amount of such increase shall be added to the price of the goods. The price to be paid by Buyer for such item shall be adjusted in the same percentage that the price level of Seller's supplies for such item increases. Should there be changes adverse to Seller in currency exchange rates or in import duties or transportation costs affecting the goods sold hereunder between the date of the order confirmation and the date of delivery of the goods, Seller may adjust the price to be paid by Buyer for goods sold hereunder, in the same percentage that the currency exchange shall have changed and may add the amount by which duties and transportation costs change.

4. Advance payments

Seller will start execution of the order only upon receipt of the advance sum agreed at the time of order confirmation. Should the Buyer cancel the order or unreasonably delay delivery, the Seller will retain the advance sum. Should compensation for the damages exceed the sum, the Buyer will have to pay the excess costs. No interest shall be payable upon advance payments or deposits to Buyer.

5. Cancellation

Orders frequently require a significant commitment by Seller during the period prior to delivery. An order by Buyer shall not be withdrawn for thirty (30) days to allow time for issuance of an order confirmation. After delivery of an order confirmation as described in paragraph 1, Buyer may not cancel or unreasonably delay delivery or acceptance of goods. If delivery or acceptance is unreasonably delayed by Buyer, or if the order is cancelled other than in accordance with these terms and conditions, Buyer shall pay the agreed price of the goods, and Buyer shall pay reasonable charges of Seller in handling and storing the goods which have been identified to Buyer.

6. Termination

Upon written notice to Buyer, Seller may cancel this Agreement, while retaining its rights to possible damages, in the event Buyer ceases conducting business in the normal course, admits its insolvency, makes an assignment for the benefit of creditors or becomes the subject of any judicial or administrative proceedings in bankruptcy, receivership or reorganization.

7. Force majeure

Seller shall have no liability for any non-performance or delay in performance caused by circumstances beyond Seller's control including, but not limited to, acts of God, fire, flood, war, government action, accident, labor trouble or shortage, inability to obtain material, equipment or transportation, or failure of Seller's suppliers to furnish the goods.

8. Supervision of setting up and starting goods

Upon request, Seller will provide a superintendent of its own selection to supervise the setting up and starting of goods. Buyer shall pay Seller for services and all expenses of the superintendent which are connected with such supervision. In providing a superintendent to supervise the setting up and starting of the goods, Seller accepts no responsibility for material and equipment or for the acts of persons furnished by Buyer. Upon request and instruction from Buyer, Seller will install machines that it sells; however, costs of installation will be charged to Buyer unless otherwise agreed and confirmed in writing by an authorized Officer of Seller. Seller shall make reasonable efforts to install goods on or about the time agreed upon between the parties, although time shall not be of the essence with regard to installation of the goods. Under no circumstances will Seller be responsible for or incur any liability for damages, costs or expenses of any nature (whether general, consequential, as a penalty or as liquidated damages or otherwise) due to any delays in installation or failure to install at an agreed or specified time.

9. Taxes

Buyer agrees to pay all personal property, sales, excise, use and other taxes applicable to the sale, purchase, storage, erection, use or ownership of the goods covered hereby regardless of whether such taxes are invoiced by Seller.

10. Payment terms

All payments shall be made at the office of Seller in Charlotte, North Carolina, and payment shall not be deemed to have been made until so received by Seller. Unless otherwise agreed upon in writing by an authorized Officer of Seller, all machines must be paid in full immediately upon delivery of the goods. Should Buyer fail to pay any amount due to Seller, Seller may suspend any and all business with Buyer, including with reference to goods and/or equipment not within the scope of this Agreement, and may refrain from providing technical assistance and services to Buyer including telephone and on-site support and sale of parts (regardless if otherwise due pursuant to a warranty), until any and all outstanding amount including penalty, attorney fees and interest due to Seller is paid in full. Under no circumstance may Buyer set off any claim of any nature against payment for goods or services ordered by Buyer and delivered to Buyer, and any claims of Buyer allegedly giving rise to such setoff shall be waived if setoff is attempted or asserted. Any payment not made to Seller when due shall accrue interest at the annual rate of twelve percent (12%) computed for the actual period of such delinquency.

11. No liability to third persons

Seller shall not be liable whatsoever to Buyer for any claim or action by any third party arising out of, or alleged to rise out of, the delivery of goods covered hereby, the presence of Seller's employees on Buyer's premises in connection with this agreement or out of the use, by Buyer, or third parties, of the goods covered hereby. Buyer shall defend, indemnify and hold harmless Seller from any and all such claims, provided that such indemnification shall not apply to claims asserted by technicians contracted by Seller to perform services, unless the claim arises from an act or omission of Buyer or third parties. Third Parties shall be deemed to include, without limitation, employees of Buyer as well as all third parties not connected with Buyer or Seller.

12. Remedies of buyer and limitation of warranties

Seller warrants that the goods sold hereunder shall be free, for a period of twelve months or 2200 hours of operation (whichever comes first) from the date the machine installation is complete and signed off by the Buyer, from defects in material and workmanship existing at the time of delivery to Buyer. During the warranty period, Seller will repair and replace the parts which are defective, due to bad materials or due to construction faults. Seller may, at his option, repair or replace any defective goods, or pay the reasonable costs thereof, in the event that Buyer notifies it in writing to Seller within thirty (30) days after discovery of such defect. Seller shall have no obligation to remedy any defect except upon delivery of the defective part or parts to Seller in Charlotte, North Carolina. The Seller will not be obligated to provide anything further than repair or replacement of parts. The repair, replacement, or payment in the manner described above shall be the exclusive remedy of Buyer for breach of Seller's warranty. The warranty does not apply to damage or breakage caused in whole or in part by lack of operating skill, negligence or improper use of the machine by the Buyer. It is expressly agreed that Buyer shall have no right of recovery against Seller or any part of all the goods covered hereby. The aforementioned warranties of Seller shall be void if:

- a. the goods are repaired, disassembled to any extent or changed by any person other than a technician expressly authorized by Seller and contracted by, or through, Seller;
- b. safety devices are altered, modified or disabled by Buyer;
- c. the failure is attributable to software, tooling, accessories or ancillary equipment not sold by Seller.

(Note that authorized dealers of Seller may sell such items with the knowledge of Seller; however, such items are not within the scope of Seller's warranty). Except as specifically provided in a written warranty statement provided with the products. The foregoing warranties of Seller shall not limit Buyer's recourse against a manufacturer of goods sold hereunder for any warranty extended by such manufacturer. The warranty of any manufacturer shall not be deemed to be the warranty of Seller. This warranty does not apply to goods that are sold with the understanding that they are used or exchanged. Buyer should receive a separate document describing the limited warranty for such goods.

13. Goods modification

Under no circumstances will Seller accept/authorize for the goods' safety standards to be modified and/or disabled. Seller will not authorize or allow service by its employees and/or representatives (and/or third parties) on goods with modified and/or disabled safety devices. Therefore, Buyer hereby expressly authorizes in advance Seller's employees and/or representatives to restore the goods to their original safety conditions any time Seller employees and/or representatives discover that the goods safety is compromised, without need for prior approval. Buyer will bear the cost of such restoration. Buyer hereby acknowledges and agrees that any Buyer's act (including without limitation any act by its employees and/or representatives) compromising the goods safety will cause the immediate suspension of the warranty for the goods at issue. Any denial or refusal by Buyer to have the safety conditions restored as above will automatically cause the immediate suspension of the maintenance agreement, which will return into effect once the restoring of the safety conditions has been authorized by the Buyer. Buyer agrees to hold Seller harmless and indemnify Seller for any accident that may occur on goods with safety devices that were accidentally, negligently or willfully disabled/modified or which Buyer refused to restore to their original safety conditions

14. Indemnification

Buyer hereby represents that it owns a valid license as regards any and all material and/or samples for which it requests a template or specialized work. Buyer further agrees to indemnify, defend and hold harmless Seller, its directors, officers, employees and agents, and defend any third party action or threat of action, claim, demand, cause of action, debt or liability, including reasonable attorneys' fees, to the extent that such action is based upon a claim that any of the Buyer samples provided by Buyer for reproduction, or other material provided by Buyer, infringes or violates any rights of third parties, including, without limitation, rights of publicity, rights of privacy, United States patents or other patents recognized by a treaty to which the United States is a signatory, copyrights, trademarks, trade secrets and/or licenses.

15. Compliance with laws

Unless otherwise expressly agreed in a writing signed by Seller and Buyer, Seller shall not be liable to Buyer for, and Buyer agrees to indemnify and defend and hold Seller harmless from any liability arising or alleged to arise out of any failure of the goods covered hereby to conform to any federal, state or local law, order regulation, or standard period.

16. Inspection and claims

Buyer shall inspect the Goods immediately on receipt and shall, within thirty (30) days thereafter, give written notice to the Seller of any claim that the Goods do not conform to the terms of the contract. The goods shall be deemed to conform and the Buyer shall be bound to accept the goods upon the earlier of:

- a. the passage of such thirty (30) day period without notice being given, or
- b. any use of the goods for production.

Upon such acceptance, if payment has not already been made, Buyer shall immediately pay for the goods in full. Seller shall not be liable for any claim for damages resulting from the installation or use by the Buyer of non-conforming, damaged or defective Goods.

17. Limitation of liability

To the fullest extent permitted by law, seller shall not be liable for incidental or consequential damages arising from the set up, use or inability to use any of the goods, including without limitation

1. loss of use;
2. loss of production;
3. loss of opportunity;
4. loss of market value;
5. loss of income;
6. personal or bodily injury of any kind (including physical or mental pain and suffering and emotional distress), medical, hospital, or rehabilitation expenses; or
7. damage to personal property, even if seller has been advised of the possibility of such damages. Because some states/jurisdictions do not allow the exclusion or limitation of liability for consequential or incidental damages, the above limitations may not apply.

The sole remedy of the buyer for any breach of this agreement by seller shall be for the refund of any sums paid for goods and services not delivered by seller and as provided under the limited warranty if provided. Seller shall not be liable for any other damages whatsoever

18. Statute of limitations

No suit may be brought by Buyer for any breach of Seller or any other claim arising out of this contract after one (1) year from the date of delivery of the goods covered hereby.

19. Governing law, venue

This contract shall be deemed to have been made in the State of North Carolina, and any action arising out of it shall be resolved in the state or federal courts having within their jurisdiction Mecklenburg County, North Carolina.

20. Mediation and arbitration

If a dispute arises out of or related to this contract, or the breach thereof, and if the dispute cannot be settled through negotiation, the parties agree first to try in good faith to settle the dispute by mediation administered by the American Arbitration Association under its Commercial Mediation Procedures before resorting to arbitration. In the event such mediation fails, the parties hereby agree submit any controversy or claim arising out of or relating to this Agreement, or the breach thereof, to arbitration pursuant to the Commercial Rules of the American Arbitration Association ("AAA"), as modified herein. At least one arbitrator ("the technical arbitrator") shall have technical knowledge derived from experience in the sale or operation of complex production machinery. The arbitrator may be appointed by the AAA if the parties are unable to agree upon arbitrators, and the AAA may dispense with allowing parties to reject a technical arbitrator without cause. Upon the initiation of an arbitration claim, Seller shall be allowed access to the machine at issue to allow its personnel and experts at any reasonable time to examine and test the machine. If payment is withheld based upon an alleged setoff, the arbitrator(s) shall, within thirty (30) days of appointment conduct a hearing and order payment of the setoff amount. The arbitrator shall strictly apply the terms of this Agreement and shall not be authorized to award any remedy, except as stated in this Agreement or expressly consented in writing by the party against whom the remedy is granted. All mediation and arbitration proceedings held pursuant to this arbitration provision shall be conducted in Charlotte, North Carolina. This arbitration provision shall not limit the right of either party during any dispute, claim or controversy to seek, use and employ ancillary, provisional or preliminary rights and/or remedies, judicial or otherwise, for the purposes of realizing upon, preserving, protecting, foreclosing upon or proceeding under forcible entry and detainer for possession of any personal property, and any such action shall not be deemed an election of remedies. This includes, without limitation, obtaining injunctive relief or a temporary restraining order, invoking a power of sale under any security agreement, deed of trust or mortgage, obtaining a writ of attachment, order for claim and delivery or imposition of a receivership or exercising rights relating to personal property, including taking or disposing of such property with or without judicial purposes pursuant to Article 5 of the Uniform Commercial Code. The Federal Arbitration Act (Title 9 of the United States Code) shall apply to the construction, interpretation, and enforcement of this arbitration provision.

21. No seller interest in financing

Although Seller has allowed an entity (Biesse-America Leasing or Intermac Leasing) which provides lease or other financing for Seller's products to use "Biesse" or "Intermac" in its trade name and Seller may provide information about such entity as a convenience to customers, Buyer acknowledges that Seller has no interest in such entity and is in no way responsible for its operation.

22. Reservation of rights

No failure of Seller to insist upon or compel compliance by Buyer with any of the terms, provisions or conditions hereof shall be construed as a waiver by Seller of its right to insist upon compliance therewith in the future.

23. Complete agreement: modification

The provisions hereof are intended as a complete and exclusive statement of the terms of the agreement between Seller and Buyer. This agreement may not be modified, rescinded, or cancelled and no waive by Seller of any claim or right hereunder shall be effective, except by writing signed by an officer of Seller. This Contract will be binding on the parties and their respective heirs, personal representatives, successors, and permitted assigns, and will inure to their benefit.

24. Acceptance of conditions

The Buyer declares explicitly that, after having read the Seller's Sales Conditions in full, he accepts them unconditionally. The parties to this Contract represent that they have negotiated and understand its provisions and agree that no presumptions should be made against the drafter

25. Successors and assigns

Buyer may not assign this Agreement (including by operation of law) without the prior written consent of Seller. Any such attempt to assign shall be null and void. This Contract will be binding on the parties and their respective heirs, personal representatives, successors, and permitted assigns, and will inure to their benefit. Nothing in the Agreement is intended to or shall confer on any Person other than the parties hereto or their respective permitted successors or assigns, any rights or remedies under or by reason of this Agreement.

26. Security interest

To secure the payment of purchase price and any other amounts due to Seller from Buyer under the terms of this agreement, Buyer hereby grants to Seller (as Secured Party) a purchase money security interest in the Goods and the Proceeds thereof. Buyer hereby gives Seller the authorization to sign and file a financing statement (UCC 1 Form) securing the Interest of Seller to the goods. To enforce Seller's security interest, Seller shall have all of the rights and remedies available to a secured party under the Uniform Commercial Code and other applicable laws, including but not limited to the following rights: to enter Buyer's premises or any other place where the Goods may be and take possession of assemble, and collect the same; to require Buyer to assemble the Goods and make the same available at a place designated by Seller to allow Seller to take possession or dispose of the Goods; to retain the Goods in satisfaction of the obligations of Buyer thereunder to sell. In one or more transactions and from time to time thereafter, all or part of the Goods at public or private sale, and to purchase at any sale, public or private (and all sales may be at such price or prices, upon such terms, by such terms, by such methods, and manner, and at such time and place as Seller shall determine, provided that the same are commercially reasonable); and to give any required notice to Buyer by mailing it, postage prepaid, at least five (5) days before the event, if any, which is the subject of the notice, to Buyer's business address as it appears hereon. Buyer acknowledges that this is a Commercial Transaction arising out of the sales of Goods for business purposes, and, upon Buyer's failure to pay the purchase price; Seller may seek an immediate writ of possession from a court of appropriate jurisdiction without prior notice or hearing. Buyer hereby waives any and all rights which Buyer may have to notice or hearing prior to seizure of the Goods following default in payment of the purchase price when due.

27. Severability

If a provision of this Contract is determined to be unenforceable in any respect, the enforceability of the provision in any other respect and of the remaining provisions of this Contract will not be impaired.

NOTE: CERTAIN LIMITED WARRANTIES ARE EXPRESSLY PROVIDED HEREIN. SELLER DISCLAIMS ALL OTHER WARRANTIES WHATSOEVER, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. THERE ARE NO OTHER WARRANTIES, EXPRESS OR IMPLIED.

I have read and understood all terms and conditions of this Order Confirmation and I hereby accept the Order Confirmation, subject to these Terms & Conditions.

Order Confirmation accepted by:

Signature: _____
Print Name: _____
Title: _____
Date: _____

Delivery and Installation

DELIVERY	DDP buyer's facility (Rigging not included)
DELIVERY DATE	TBD
INSTALL	Included by Biesse

Total machine price **\$ 198,500.00**
Buyer accepts to pay for any and all applicable sales and use taxes.

Sales Tax is NOT included in the price – to be invoiced separately prior to the machine shipment

Payment Terms

DEPOSIT	(RECEIVED)	\$ 5,000.00
BALANCE of 30% due at time of order	(NOW DUE)	\$ 54,550.00
60% due prior to shipment of machine		\$ 119,100.00
10% due net 30 days from delivery		\$ 19,850.00

Individual signing this contract represents having authorization to execute this Agreement on behalf of buyer and acknowledges and agrees that it has read and understands the STANDARD TERMS AND CONDITIONS OF SALE.

I have read and accept this Order Confirmation consisting of pages 1–20.



James Workman
CFO

Biesse America

7/26/19

Date

Tod Detro
President

Knotty Hole Woodworks

Date

