

The GEMINI - V R, which is a PLC controlled, Full Automatic Digital Double Head Cutting Machine with Forward Motion Blade of Ø 550 mm, is designed and developed in line with user demands to meet the needs of professional workshop owners and those who are willing to become professionals.



## 01

Heads with automatic positioning at all degrees between -22.5° and +45° with servo motion system allow for perfect cutting operation.







# 02

Double head GEMINI - V R enables simultaneous cutting of profile lengths from 360 mm to 4930 mm and eliminates barriers for cutting of 4930 mm and longer profiles.

# 03

Safety is a topmost priority for GEMINI - V R together with the horizontal and vertical clamps along with profile support units which improve the cutting quality.

## 04

Maintenance of transmission elements is accomplished by the automatic lubrication system which is offered as a standard feature increasing the service life for accuracy in processes.



# **GEMINI - V R**

Full Automatic Digital Double Head Cutting Machine with Forward Motion Blade Ø 550 mm



### **FEATURES**

Used for cutting processes of aluminum, plastic and wooden profiles.

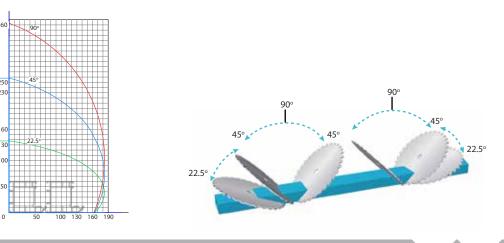
- » Hydro-Pneumatic cutting
- » Secure cutting by the cover equipped with a safety sensor
- » Automatic positioning at all degrees between -22.5° and +45° with servo motion system
- » Batch processing and precision cutting
- » Process programming and large memory
- » Batch profile slicing
- » Automatic horizontal clamps
- » Automatic size calculation for mold cutting
- » Touchscreen control panel
- » PLC control system
- » Automatic profile support unit
- » Ability to cut profiles longer than 4930 mm up to 8000 mm length with built-in conveyor

### **OPERATIONAL EQUIPMENT**

- » Ø 550 mm saw blade (2 pcs)
- » Conveyor on fixed head
- » Conveyor on mobile head
- » Cooling system
- » Touchscreen
- » Pneumatic clamping system
- » Optimization system
- » Special control program
- » Pneumatic system maintenance unit
- » Automatic profile support unit
- » Automatic vertical clamps
- » Barcode system
- » Digital adjustment of saw blade travel distance









0

0

 $\cap$ 

# **GEMINI – V R** Full Automatic Digital Double Head Cutting Machine with Forward Motion Blade Ø 550 mm





#### **PROFILE SIZES**

Voltage

Frequency

Max. Profile Width and Height (22.5°)	160 mm x 75 mm
Max. Profile Width and Height (45°)	160 mm x 145 mm
Max. Profile Width and Height (90°)	160 mm x 205 mm
Min. Profile Length (with Double Head)	360 mm
Max. Profile Length (with Double Head)	4930 mm
POSITIONING SPEED	
X Axis (Lateral)	40 m/min
W Axis (Head rotation speed)	150°/sn
CUTTING UNIT	
Saw Blade Diameter	550 mm
Saw blade positioning	-22.5° / +45°
Saw Blade Motor Power	3 kW - 4 HP
ELECTRICAL	
Power	12.4 kVA

400V 3N PE AC 50-60 Hz





