

Charlotte, Jan 3rd 2020

Sales office: Cefla N.A., Inc. Charlotte NC Your reference: Justin Hersh

Order Confirmation N0.CFG20-6107-OC-01 For Sales Agreement Reference: 6107 Dated December 23rd 2019

between Cefla North America

herein referred to as the "Seller"

and

Group Delphi

950 West Tower Rd Alameda, CA – 94501 United States of America

herein referred to as the "Buyer"

Layout no. 19007186.1

This order confirmation is exclusively subject to the pro-tempore effective General Terms and Condition of Sales of the Vendor, which are herewith considered as known, accepted and referred.



PRELIMINARY TECHNICAL DATA

WORKPIECE DIMENSIONS

The line will obtain the best quantity-quality results, under any work conditions, if defective pieces are eliminated right from the start, for example:

- curved or twisted pieces
- splintered pieces that would in any case not be reusable after coating

•	maximum length	3500	mm.
•	minimum length	305*	mm.
•	maximum width	1300	mm.
•	minimum width	19*	mm.
•	maximum thickness	60	mm.
•	minimum thickness	4	mm.
•	max bow	10	mm.
•	working speed	3	m/min

* Minimum distance between leading and trailing edge 305mm to ensure safe part transition

VOLTAGE

•	480	V
•	60	Hz

CE rules Of machine

COMPRESSED AIR SUPPLY

• pressure 6 bar max.

MACHINE COLOR

• RAL 7035

LINE SERVICE SIDE

RIGHT
LEFT X

Cefla North America Inc. 6125 Harris Technology Blvd. Charlotte, NC 28269 Ph. (704) 598 0020 Fax: (704) 598 3950 Seller _____ Buyer____



WORKING CONDITIONS

PRODUCTION SECTOR

х	Furnitures			
	Buildings			
	Automotive			

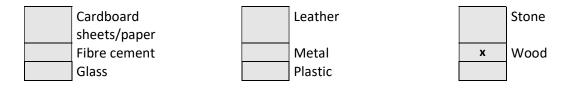
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TRADE PRODUCT

	Aircraft	Fiber cement panels	Doors
	Exhibition settings	Kitchen furniture	Mouldings
Х	Furnishing in general	Garden furniture	Stairs
	Automotive	Padded furnitures	Window shutters and
			jalousies
	Bedrooms	Bathroom furnitures	Chairs
	Children bedrooms	Community furnitures	Musical instruments
	Camper	Hotel furnitures	Тор
	Paper transformation	Shop furnitures	Pipes
	industry		
	Coffin	Office furnitures	TV/Electrical appliance
	Suspended ceiling	Boating furnitures	Architecture glass
	Picture frames	Insulating or decorative	Furniture industry glass
		panels for buildings	
	Waved fiber cement	Partition walls	Solar panel glass
	Windows	Parquet	
	Toys	Pots	
	Packings for food	Matchboard	
	industry		

MATERIAL

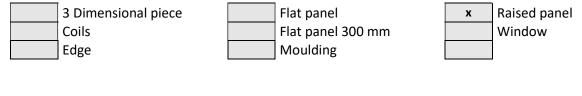


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Seller _____ Buyer_____



SHAPE



TYPE OF STAINS/LACQUERS

Alcohol base
Ceramic enamel
Glue
Natural oil
Solvent based

x	Solvent based UV
	Texturized/metallized
x	UV 100%
	Urethane oil
	UV oil

	Water based
х	Water based UV
	Wax

FINISHING

х	Stain	Matt (<25 gloss)	Gloss (>80 gloss)
х	Clear	Semi-matt (30-40 gloss)	
х	Pigmented	Semi-gloss (60-70 gloss)	

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PRICES

ITEM	DESCRIPTION	AMOUNT
1	PRIMA: OSCILLATING SPRAYING MACHINE WITH ONE ARM	
	Oscillating spraying machine "PRIMA "	
	Machine designed with a solid structure- LASER 3D complete with wide glass accerdoors.	SS
	Infeed reading system optimizing the spraying width by means of scanning barrier 6 photodiodes.	58
	Working width 1300 mm	
	Vacuum belt conveying system with continuous, disposable paper belt. Paper tension controlled by pneumatic system. Easily removable paper spools with 2500 m max	
	Ambient air inlet from the machine roof. Overspray exhaust through double downdraft filtration dry filters, placed at conveyor sides and mounted on extractable tank. Spraying axis driven by brushless motor and timing belt with ball bearings. The central axis carries one fixed gun support arm complete of height adjustment manual set up. Predisposition for 4 guns mounts max (guns and pump excluded) Four high pressure coating feeding circuits with recirculation and coating filter with stainless steel fittings. (3 Colors + 1 Solvent) Manual valves for color change.	nt



TECHNICAL FEATURES:

I	Machine total length :	3400	mm	-	11'-2"	
I	Machine total width:	4100	mm	-	13' -5"	
I	Machine structure height:	2400	mm	-	7'-11''	
				-		
I	Minimum workpieces length:	250	mm	-	10"	
(Conveyor speed, adjustable by mean of inverter:	1-3	m/min	-	3'to 10'	ft/Min
I	Maximum speed of guns holding units:	140	m/min	-	450'	ft/Min
I	Drive motor power (flameproof execution):	0,37	kW			
(Guns handling system motor power:	2,2	kW			
9	Suction motor power:	4	kW			
	Air compressed consumption (pumps and gun:			-		
(excluded):	300	NI/min		11	CFM
1	Air mixed up with solvents exhausted outside:	8000	mc/h	-	4700	CFM
/	Air to be made up in the room:	8000	mm	-	4700	CFM
I	Paper width	1520	mm	-	5'	
I	Paper spool max diameter	550	mm	-	1' – 9''	
I	Installed electric power (complementary equip.:					
(excluded):	7,6	kW			

Electronic control unit with PLC and software for machine managing. Main control cabinet, placed at the machine infeed, along the service side complete of cable and wiring system for connection to all the users Spraying parameters managing is operated by PLC with:

- Working programs set up
- Black/white "touch" display, for diagnostic and control
- Possibility to exchange data USB memory stick

Left side of service.

ATEX 2G execution, with explosion-proof motors.

Electrical voltage 480 Volts.

Driven infeed/ outfeed tiltable roller section