



Documentation

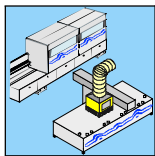
D.20 PROGRAM SURVEY

2-004-51-3550

D.90 INFORMATION

ORDER OF SPARE PARTS

9-010-00-0100



Basic machine

G.02 MACHINE FRAME

TOOL SET

1-001-10-0010

MACHINE FRAME

1-208-27-1820

DUST BARRIER

2-008-10-4030

SUPPORTING ROLLER

2-208-23-0331

G.04 MAIN DRIVE

1-204-11-0271

G.05 KETTENF.SCHIENE LINKS KL74 OPTIMAT, ZUSATZT.

1-209-21-0491

G.06 PEDESTAL

1-203-17-0110

PEDESTAL

1-210-01-2050

PEDESTAL

1-210-02-2050

SPROCKET

2-015-03-0700

GEAR BOX

2-210-01-1130

HEIGHT ADJUSTMENT

2-210-02-6500

TOP PRESSURE ADJUSTMENT

2-212-17-5180

G.07 TOP PRESSURE

1-212-39-0580

COVER

2-009-03-6490

COVER

2-009-03-6500

ROLLER LEVER

2-212-05-0281

ROLLER LEVER

2-212-05-1500

ROLLER LEVER

2-212-05-1870

ROLLER LEVER

2-212-17-0060

ROLLER LEVER

2-212-17-0070

ROLLER LEVER

2-212-17-0090

V-BELT PULLEY

2-212-31-0020

DEFLECTION ROLLER

2-212-31-1890

V-BELT PULLEY

2-212-35-0210

COVER

2-212-35-0220

G.08 PNEUMATIC

1-041-01-0160

G.10 WIRING CABINET

IMPULSE GENERATOR MOUNT

1-019-02-0040

ADDITIONAL PARTS

2-201-01-2210

G.11 CHAIN LUBRICATION

1-070-05-0012

BRUSH

2-070-05-0020

DISTRIBUTOR

2-070-05-0030

G.13 INFEEED GUIDE

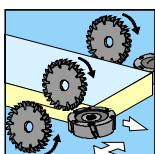
1-203-07-0161

INFEEED INTERLOCKING

2-035-12-0150

CARRIAGE

2-203-07-1330

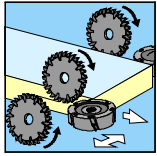


Sizing section

F.02 JOINT TRIMMING UNIT

1-054-45-0040





Sizing section

F.02 COLUMN

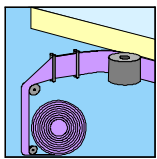
START AND STOP	2-054-43-4641
PNEUMATIC PARTS	2-054-43-4661
ADJUSTMENT	2-054-43-4671
ADJUSTMENT	2-054-43-4680
MOTOR	2-054-43-4690
MOTOR	2-054-45-0190
MOTOR	2-054-45-0200

F.04 COVERING

1-054-45-0080

F.06 BLOW-OFF UNIT

2-054-45-0011



Gluing section

V.04 GLUE UNIT

CASTING	2-006-21-1720
ROLLER CASTING	2-006-21-1911
APPLICATION UNIT	2-006-21-2250
VALVE	2-006-51-5861
ELECTRIC PARTS	2-006-51-9640
MELTING UNIT	2-006-51-9702
GLUE UNIT	2-007-03-1251

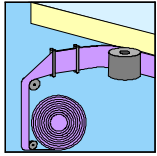
V.06 BASIC FRAME

DISENGAGING DEVICE	2-006-21-2110
ASSEMBLY	2-006-51-7280
CASTING	2-006-51-9100
HEIGHT ADJUSTMENT	2-007-03-1031
BASIC FRAME	2-007-03-1290
ADJUSTMENT	2-211-09-0070

V.07 MAGAZINE

DEPRESSOR	2-007-03-1200
DRIVE	2-007-03-1210
ANTI-PULLBACK EDGE BAND GUIDE	2-007-03-1330
POST PRESSURE BEAM	2-007-03-1370
SUCTION CUP	2-007-03-1640
MOUNTING	2-007-03-1650
SLIDE	2-007-03-1660
TRANSPORT ROLLER	2-007-03-1690
EXTENSION MODULE	2-007-03-1750
CONTACT-PRESSURE ROLLER	2-007-03-1800
TRANSPORT ROLLER	2-007-33-4940
CHAIN ADJUSTER	2-007-37-0840
CHAIN ADJUSTER	2-007-37-1910
DEFLECTION ROLLER	2-007-37-6270
DEFLECTION ROLLER	2-007-39-2001
DEFLECTION ROLLER	2-007-39-2011
INFEED SHAFT	2-007-39-4041
CONTACT-PRESSURE ROLLER	2-007-39-4390
CONTACT-PRESSURE ROLLER	2-007-39-5660
DEFLECTION WHEEL	2-007-39-7060
INFEED SHAFT	2-007-39-8230
CONTACT-PRESSURE ROLLER	2-007-40-4390





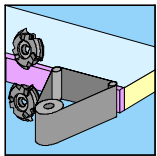
Gluing section

V.07 UNIVERSAL JOINT SHAFT

DEPRESSOR	2-007-45-0180
ROLLER SEAT	2-007-45-0491
CARRIAGE	2-007-45-0540
SNIPPING BLADE	2-007-45-1000
CYLINDER	2-007-45-2380
	2-013-13-0630

V.09 PRESSURE ZONE

COVER	2-004-20-3730
	2-007-03-1080



Finishing section

N.01 SNIPPING UNIT

COVER	1-011-05-3660
STOPPER	2-011-05-2141
WIRING GUIDE	2-011-05-2842
WIRING GUIDE	2-011-05-3961
STOPPER	2-011-05-3970
STOPPER	2-011-05-4010
FORCED LUBRICATION	2-011-05-4260
PIVOT SEGMENT	2-011-05-4291
COLUMN	2-011-05-4310
COLUMN	2-011-05-4320
ADJUSTING DEVICE	2-011-05-4330
STOPPER	2-011-05-4340
GUIDE	2-011-05-4400
GUIDE	2-011-05-4410
DUST BARRIER	2-011-05-4440
PNEUMATIC PARTS	2-011-05-4450
PNEUMATIC PARTS	2-011-05-4460
ROLLER	2-011-05-4560
PIVOT SEGMENT	2-011-06-4291
ADJUSTING DEVICE	2-011-06-4330

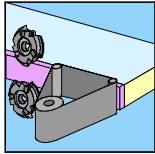
N.04 ROUGH TRIMMING UNIT

GUIDE	1-008-42-1000
GUIDE	2-008-10-0120
ADJUSTING SPINDLE	2-008-10-1670
SHOCK ABSORBER	2-008-10-1690
COLUMN	2-008-10-1700
ADJUSTING SPINDLE	2-008-10-2190
GUIDE	2-008-15-0340
GUIDE	2-008-15-0350
CARRIAGE	2-008-16-0840
CARRIAGE	2-008-16-0850
SUSPENSION	2-008-21-0030
TRACER ROLLER	2-008-42-0010
TRACER ROLLER	2-008-42-0020
BASIC UNIT	2-008-42-0300
TRACER ROLLER	2-008-43-0060
SCRAPER	2-012-13-0070

N.07 TRIMMING UNIT

GUIDE	1-008-44-1000
	2-008-10-0120





Finishing section

N.07 ADJUSTING SPINDLE

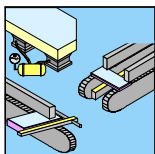
SHOCK ABSORBER	2-008-10-1670
COLUMN	2-008-10-1690
ADJUSTING SPINDLE	2-008-10-1700
CLAMP	2-008-10-2190
TRACER ROLLER	2-008-10-4230
PIVOT SEGMENT	2-008-16-0380
PIVOT SEGMENT	2-008-16-0790
CARRIAGE	2-008-16-0800
CARRIAGE	2-008-16-0840
TRACING	2-008-16-0850
TRACER ROLLER	2-008-16-2230
MOTOR	2-008-43-0060
DUST-COLLECTOR HOOD	2-008-43-1460
TRACER ROLLER	2-008-43-1480
TRACER ROLLER	2-008-44-0100
BASIC UNIT	2-008-44-0110
MOTOR	2-008-44-1450
SUSPENSION	2-008-44-1460
SCRAPER	2-012-01-0370
	2-012-13-0070

N.13 BUFFING UNIT

MOLLETON DISK	1-018-19-0040
COLUMN	2-018-07-0081
	2-018-19-0430

N.16 COVER BOX

ADDITIONAL PARTS	2-050-01-1010
LOCKING	2-050-01-1801
LOCKING	2-050-01-1811
COVER BOX	2-050-01-2080
DOOR	2-050-01-4820
DOOR	2-050-01-4960
SAFETY SWITCH	2-050-35-0273
COVER	2-050-37-1892
ELBOW PIPE	2-050-37-2602
COVER	2-050-38-1892
COVER	2-050-41-2470



Assistance devices

H.05 WORKPIECE SUPPORT

HOLDER	1-010-01-6000
	2-010-01-4150

