



Charlotte, Jan 3rd 2020

Sales office: Cefla N.A., Inc. Charlotte NC

Your reference: Justin Hersh

Order Confirmation NO.CFG20-6108-OC-01
For Sales Agreement Reference: 6108 Dated December 23rd 2019

between **Cefla North America**
herein referred to as the "Seller"

and

Group Delphi
950 West Tower Rd
Alameda, CA – 94501
United States of America

herein referred to as the "Buyer"

Layout no. 19007187.1

This order confirmation is exclusively subject to the pro-tempore effective *General Terms and Condition of Sales* of the Vendor, which are herewith considered as known, accepted and referred.



PRELIMINARY TECHNICAL DATA

WORKPIECE DIMENSIONS

The line will obtain the best quantity-quality results, under any work conditions, if defective pieces are eliminated right from the start, for example:

- ◆ curved or twisted pieces
- ◆ splintered pieces that would in any case not be reusable after coating
- maximum length 3500 mm
- minimum length 305* mm
- maximum width 1300 mm
- minimum width 19* mm
- maximum thickness 80 mm
- minimum thickness 6 mm
- max bow 10 mm
- working speed 10 m/min
- working height 900 mm

* Minimum distance between leading and trailing edge 305mm to ensure safe part transition

VOLTAGE

- 480 V
- 60 Hz

Electrical supply system: 480Y/277V

3 phases

Present

CE rules

Of machine

HEATING SUPPLY

<input type="checkbox"/>	Water	<input type="checkbox"/>	°C	<input type="checkbox"/>	Electricity	<input type="checkbox"/>	Mbar
<input type="checkbox"/>	Overheated Water	<input type="checkbox"/>	°C	<input type="checkbox"/>	Natural Gas	<input type="checkbox"/>	Mbar
<input type="checkbox"/>	Steam	<input type="checkbox"/>	bar	<input type="checkbox"/>	GPL	<input type="checkbox"/>	Mbar
<input type="checkbox"/>	Diathermic oil	<input type="checkbox"/>	°C	<input checked="" type="checkbox"/>	N/A		

COMPRESSED AIR SUPPLY

- pressure 6 bar max.

MACHINE COLOR

- RAL 7035

LINE SERVICE SIDE

- RIGHT
- LEFT
- MIXED

Cefla North America Inc.

6125 Harris Technology Blvd.
 Charlotte, NC 28269
 Ph. (704) 598 0020
 Fax: (704) 598 3950

Seller _____ Buyer _____



WORKING CONDITIONS

PRODUCTION SECTOR

- FURNITURES

MATERIAL

- Wood and wood-based products

TRADE PRODUCT

- Furnishing in general

SHAPE

- Raised panel

TYPE OF STAINS/LACQUERS

- SOLVENT BASED UV
- UV 100%
- WATER BASED UV

FINISHING

- Clear
- Pigmented
- Stain

SPECIAL NOTES

The technical data of the line indicated on these pages supersede the information contained in the descriptions of individual machines, in case of different values.

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PRICES

ITEM	DESCRIPTION	AMOUNT
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1 **UVR M2 SP: UV-R SP OVEN FOR COATED RAISED PANELS**

UVR M2 SP UV oven for raised panel working width 1300mm.

Its general objective is to provide a UV radiation to the upper part of the pieces which are passing on the machines' conveyor.

The UV body is manufactured by using UV-R technology, which represents the point of reference of UV radiators from a mechanical, electrical, optical and aesthetic point of view.

Continuous power adjustment from 35 to 120 w/cm², precise and reproducible.

Current Control: compensation power fluctuation, it grants constancy in UV emissions.

Quick switch: 60 sec (with cool lamp)

Controlled electric current dosage, for lamp long life

Multi-lamps with automatic sequential switch on (to reduce Ampere).

Sensor device at infeed, ATEX 3G, for automatic insertion with reduced power, when panels are not fed forward.

Conveyor integrated in UV body, total length 2000 mm., composed with a chromium plated bar Ø25mm driven by a double chain.

Installed power	44,57	kW
Power at 35 W/cm ²	12,2	kW
Power at 80 W/cm ²	28	kW
Power at 120 W/cm ²	42	kW
Air exhausted to be made up	4000	mc/h
Compressed air	8	NI/h

Bars pitch 57mm.

N. 1 **High pressure Gallium UV lamps (Ga)** with emission spread to all the UV spectrum, maximum specific intensity on frequency of 420 nm.

N. 1 **High pressure mercury UV lamps (Hg)** with emission spread to all the UV spectrum, maximum specific intensity on frequency of 365-367 nm.

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