Doucet
DWM Drawer Master Clamp

"May not be exactly as shown"

Ideal for custom and volume production runs, the Doucet Drawer Master Assembly System offers the rugged construction and ease of set-up of high production machines at a fraction of the price.

The Drawer Master mobile clamping surface is supported by a large triangular structure that is designed to apply the lateral compression evenly over the full height of your drawer boxes. The opening and closing of the clamp for different drawer widths is done by releasing a simple latch. The Drawer Master assembles drawers with standard finger type dovetails, sliding type dovetails, bored and doweled drawers and tongue & dado box joints.

The Drawer Master features an ergonomic workstation suitable for assembly of your boxes directly in the clamp. An optional support stand allows you to assemble your drawers with the bottom plate on the topside of the clamp. The riser bar option also enables you to assemble drawers with lipped fronts. It is equipped with double acting air cylinders that can apply compression progressively, allowing for easy fitting of the bottom plate in the lateral grooves. The Progressive Compression Mode operates as a jog button. It offers the operator total control and flexibility in the executive of the assembly process. The Drawer Master's two-hand control keeps your operator's fingers away from the danger zone during the compression cycle.

Standard Features

- Universal Drawer Box Clamp with fixed left jaw
- Manually adjustable right hand jaw
- Rapid Set Jaw Opening - No tools needed for set up
- Suitable for dovetail or dowel construction drawers
- 10" height x 24" width x 42” length capacity
- "Quick" or "Progressive Compression" modes
- Two-hand push-button operation safety feature
- Compressed air requirement: 2 cfm @ 80 psi

Optional Equipment and Services

Kit of 2 riser bars for assembly for drawers with lipped fronts
- For 4” or 6” deep drawers (LAY-1515) **$350.00**

Support stand for top side assembly of drawer bottom plate
- (LAY-1516) **$260.00**

Support stand for bottom side assembly of drawer bottom plate
- (LAY-1540) **$260.00**

Support bracket to facilitate assembly of drawer box top member
- (LAY-1541) **$260.00**